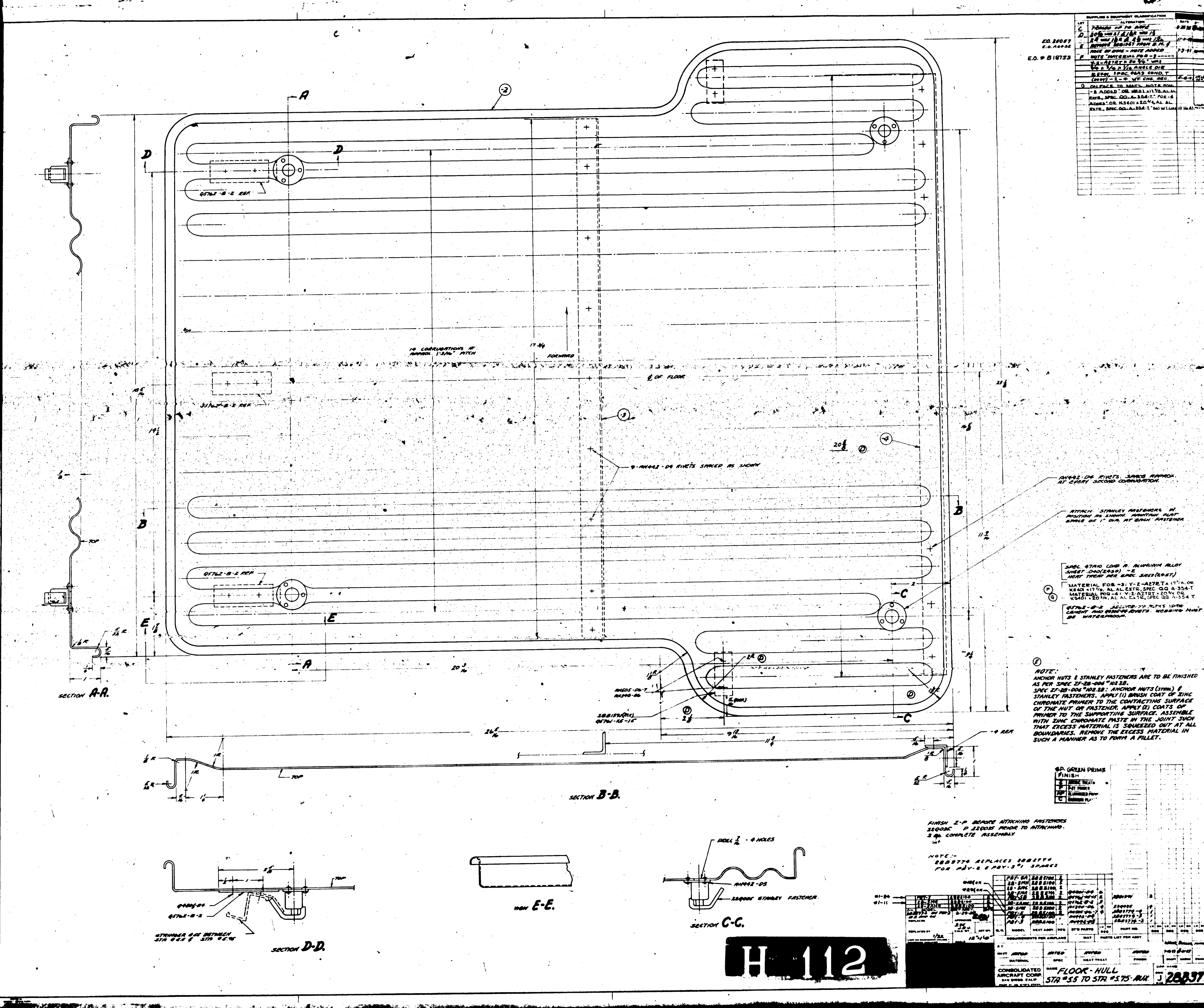

SECTION A-A.
SECTION B-B.
SECTION C-C.
SECTION D-D.
VIEW E-E.
14 CORRUGATIONS AT APPROX. 1-3/16" PITCH
FORWARD
℄ OF FLOOR
9-AN442-D4 RIVETS SPACED AS SHOWN
AN442-D4 RIVETS. SPACE APPROX. AT EVERY SECOND CORRUGATION.
ATTACH STANLEY FASTENERS IN POSITION AS SHOWN. MAINTAIN FLAT SPACE OF 1" DIA. AT EACH FASTENER
DRILL 7/16 - 4 HOLES
AN442-D5
22Q035 STANLEY FASTENER
NOTE:
ANCHOR NUTS & STANLEY FASTENERS ARE TO BE FINISHED AS PER SPEC. ZF-28-006 #102.28.
SPEC ZF-28-006 #102.28: ANCHOR NUTS (STEEL) & STANLEY FASTENERS. APPLY (1) BRUSH COAT OF ZINC CHROMATE PRIMER TO THE CONTACTING SURFACE OF THE NUT OR FASTENER. APPLY (2) COATS OF PRIMER TO THE SUPPORTING SURFACE. ASSEMBLE WITH ZINC CHROMATE PASTE IN THE JOINT SUCH THAT EXCESS MATERIAL IS SQUEEZED OUT AT ALL BOUNDARIES. REMOVE THE EXCESS MATERIAL IN SUCH A MANNER AS TO FORM A FILLET.
GP. GREEN PRIME
FINISH
FINISH Z-P BEFORE ATTACHING FASTENERS
22Q035 P 22Q035 PRIOR TO ATTACHING.
2 Qp. COMPLETE ASSEMBLY
NOTE:-
2883774 REPLACES 2882774
FOR PBY-2 & PBY-3 #1 SPARES
PBY-5A
28-5MN
28-5MC
28-5MA
PBY-5B
28-5AME
28-5ME
PBY-5
PBY-3
MODEL
NEXT ASSY.
REQ
STD PARTS
PART NO.
REQUIREMENTS PER AIRPLANE
PARTS LIST PER ASSY
MATERIAL
SPEC
HEAT TREAT
FINISH
CONSOLIDATED AIRCRAFT CORP.
SAN DIEGO, CALIF.
FLOOR - HULL
STA #5.5 TO STA #5.75 - AUX.
J 2883774
H 112